

Combination Air Valve

Model C10

BERMAD C10 is a high quality combination air valve for a variety of irrigation networks and operating conditions. It evacuates air during pipeline filling, allows efficient release of air pockets from pressurized pipes, and enables large volume air intake in the event of network draining.

With its advanced aerodynamic design and double orifice, this valve provides excellent protection against air accumulation and vacuum formation, with improved sealing in low pressure conditions.



3/4", 1"-C10

2"-C10

Typical Applications

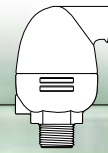
- Main Irrigation Networks – Air relief, protection against air accumulation and vacuum formation downstream of pumps, along supply lines and at elevations in main irrigation networks.
- Irrigation Control Heads – Air relief, protection against air accumulation and vacuum formation at filtration and fertilization stations and downstream of main control valves.
- Infield Systems – Protection against air accumulation and vacuum formation in proximity to water meters and automatic regulators.
- Landscape Irrigation – Protection against air accumulation and vacuum formation.

Features & Benefits

- Straight flow body with large diameter automatic orifice – Higher than usual flow rates.
- Aerodynamic full-body kinetic shield – Prevents premature closing without disturbing air intake or discharge.
- Dynamic sealing – Prevents leakage under low pressure conditions (0.1 bar).
- The boss on the base can be tapped with a thread for pressure gauge connection, check point or test drain for air valve function.
- Compact, simple and reliable structure whose parts are fully corrosion, chemical and fertilizer resistant – Lower maintenance and increased life span.
- Designed in compliance with EN-1074/4 standard.
- Factory approval and Quality Control – Performance and specification tested and measured with specialized test bench, including vacuum pressure conditions.

Additional Features

- Surge Protection (anti-slam) – Smoother operation, preventing damage to the valve and the system (C10-SP).
- Inflow prevention – Prevents intake of atmospheric air in cases where this could lead to damaged pumps, required re-priming, or disruption of siphons (C10-IP).



Principles of Operation

Pipeline Filling:

During the filling process of a pipeline, high air flow is forced out through the kinetic orifice of the air valve. Once water enters the valve's chamber, the float buoyed upwards causes the kinetic orifice to close. The unique aerodynamic structure of the valve body and float ensures that the float cannot be closed before water reaches the valve.

Pressurized Operation:

During pressurized operation of the pipeline, air accumulates in the upper part of the air valve chamber, causing the float to gravitate downwards. The automatic orifice opens and the accumulated air is released. Once the air is discharged, the water level and float rise, causing the automatic orifice to close.

Pipeline Draining:

When a pipeline is drained, a negative differential pressure is created causing atmospheric air to push the float downwards. The kinetic orifice stays open and air enters the valve chamber, preventing vacuum formation in the pipe.

Surge Protection (anti-slam):

The anti-slam device is fitted to the air valve outlet. In the event of pressure surge, it partially closes the valve's outlet. The approaching water column decelerates due to the resistance of the rising air pressure in the valve.

Inflow Prevention:

The inflow prevention is a Normally Closed check device fitted on the valve's outlet and prevents flow of atmospheric air into the valve.

Valve Selection

- Body Material – Glass-reinforced plastic
- Inlet sizes – DN20, DN25, DN50 (¾", 1", 2")
- Connections – Threaded male BSPT
- Outlets – Sideways, downwards (only for DN50/2")
- Additional features – (only for DN50/2"):
 - Surge Protection (C10-SP)
 - Inflow Prevention (C10-IP)

Operational Data

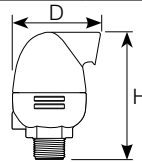
- Pressure rating – ISO PN10
- Operating pressure range – 0.1 - 10 bar
- Operating temperature – Water up to 60°C

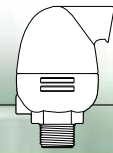
Orifices Specification

Size		Kinetic		Automatic
DN	Inch	d[mm]	Ad[mm ²]	Ad[mm ²]
20	¾"	22.0	380	5.4
25	1"	22.0	380	5.4
50	2"	45.0	1,590	12.2

Dimensions & Weights

Size			Side Outlet		
DN	Inch	Connection	D (mm)	H (mm)	Weight (Kg)
20	¾"	Threaded	97	160	0.44
25	1"	Threaded	97	160	0.45
50	2"	Threaded	143	230	1.30

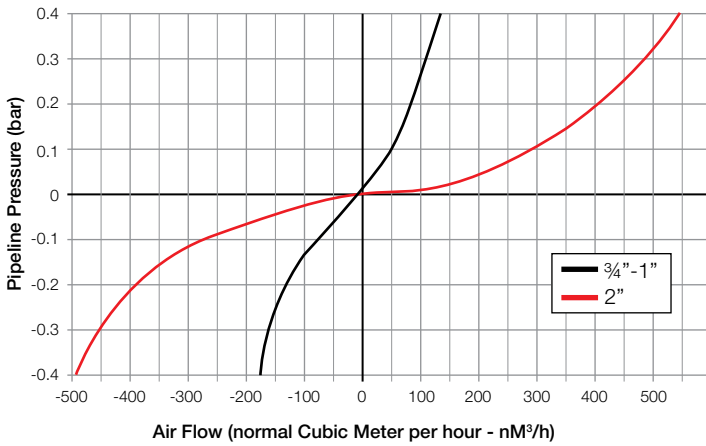




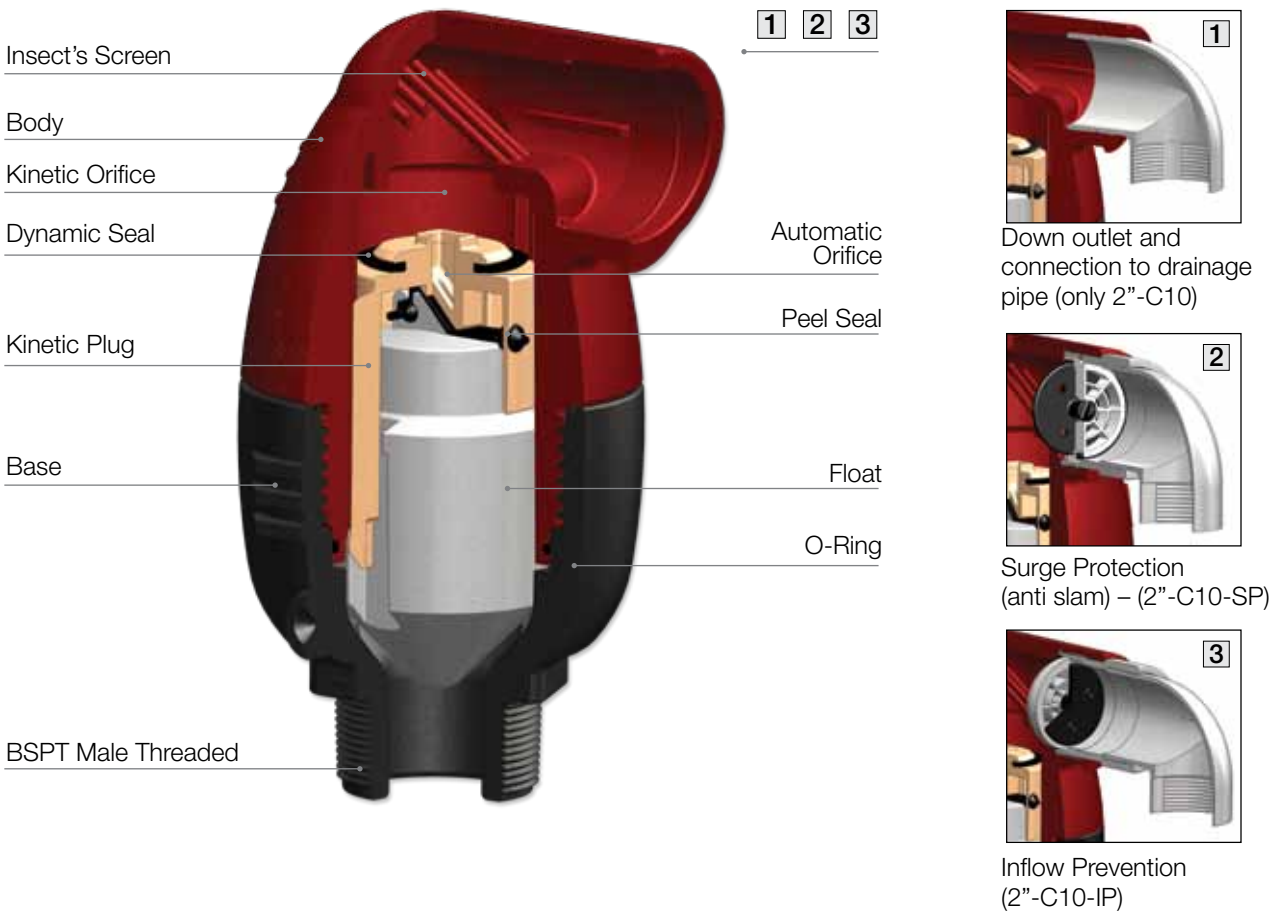
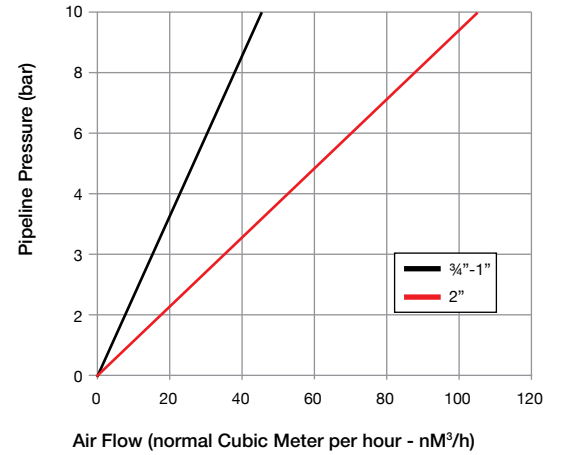
Air Flow Performance Charts

Air Relief and Intake

(Pipeline Filling and Draining, Vacuum Conditions)



Air Release (Pressurized Operation)





Parts List and Materials

	Description	Material	Remarks
1	Base BSP/NPT	Glass Reinforced Polyamide	
2	Body	Glass Reinforced Polyamide	
3	Down Outlet	Polypropylene	
4	Float	Polypropylene	
5	Kinetic Plug	Glass Reinforced Polyamide	
6	Kinetic Orifice Seal	EPDM	
7	Automatic Orifice Seal	EPDM	
8	O-ring	EPDM	
9	Exit	Polypropylene	Only C10-SP, C10-IP
10	Grid	Glass Reinforced Polyamide	Only C10-SP, C10-IP
11	Surge Protection Seal	EPDM	Only C10-SP
12	Flow Prevention Seal	EPDM	Only C10-IP
13	O-ring	EPDM	Only C10-SP, C10-IP
14	Test Point (Optional)	Stainless Steel	